CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS KS REG SP /& 6's/& 25's
BRAND CODE-0660 (STD) /& 0663/& 3661

EFFECTIVE DATE: 04/01/86
STANDARD PRODUCTION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	84.0	MM
CIGARETTE CIRCUMFERENCE	:	24.80	MM
FILTER LENGTH	:	27.0	MM
TIPPING LENGTH	:	31.000	MM
PACK MOISTURE	:	(SP) 12.50 (6s)	13.10% W/W
TOTAL R.T.D.	:	4.90	IN. H2O
DILUTION TARGET	:	23.0 +/- 5.0	%

TIPPING PAPER : 62MM X 3200M WHT TGL PPT EC-436 12-867-B LASER PERF.

TIPPING ADHESIVE : BULK: AJAX 563-A 61-001-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
: MAX 80/S/3 - B-78097 PATCH SIZE: 8.5 X 20.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	A0660-STD-LV MARLBORO LIGHTS SP (6S FTB: A0663-STD-LV)
FILLER CUTTING SIZE	:	30 CUTS PER INCH
ROD LENGTH	:	57.0 MM
ROD CIRCUMFERENCE	:	24.80 MM

CIGARETTE PAPER : 27.25MM X 6500M KC/DEM 137-1/EC 878 10-135-A

INK : B&H OCHRE #48934 (MARK 9/9-5) 60-928-A

PRINT DIE : MACHINE NUMBER

COMMENTS :

REASON FOR CHANGE :
1. BRAND CODE SPEC-IDENTIFIER CHANGED TO (STD) - STANDARD PRODUCTION.
2. INK CHANGED TO B&H OCHRE (60-928-A) FOR MACHINE NUMBER.
FILLER DESIGNATOR CODE ADDED

PREPARED BY : J. D. ELLIS DATE: 3/20/86

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APPROVED BY: J S Crickton SUPERCEDES SPECIFICATION DATED: 12/16/85 (USA)

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